Guide to Installation and Operation

Gas Detector TX-KFP



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1.1 Instrument Overview

The TX-KFP series are highly reliable stand-alone systems capable of detecting a wide variety of toxic, corrosive and flammable gases both in low parts per million (ppm) concentrations as well as in the higher concentrations (vol. %).

The key element of the system is an electrochemical sensor which has been designed for a highly selective response to a specific gas or group of gases.

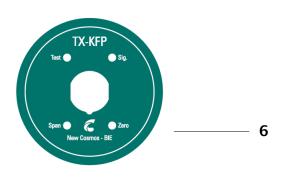
The gas detector models TX-KFP are diffusion type systems designed for use as environmental gas detection system or as in-line gas detection system for exhaust systems. The sensor is capable to operate under high humidity conditions and may be used as a standalone system or linked to an optional control system.

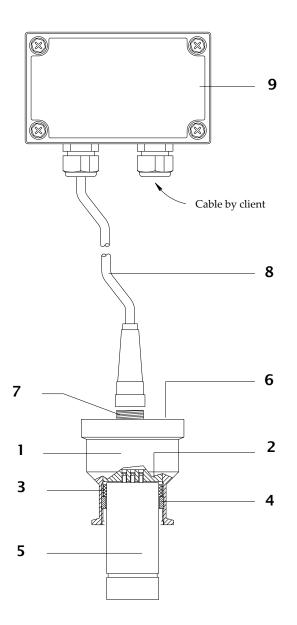
The industry standard KF40 vacuum type flange connection allows for quick and easy installation.

Features:

- An electrochemical gas sensor, maintainable for almost all types
- 24 V DC operated / 4 20 mA output
- Local display of gas concentration (analogue or digital indication)
- Test and calibration with 'live gas' in safe concentrations
- A good zero stability and high sensitivity.
- Calibration both on- and off-site
- Easy mounting by means of industry standard KF-connection

1.2 Parts Identification TX-KFP





- 1 KF-40 type detector body
- 2 Plug-in socket
- 3 Silicon locking ring ¹)
- 4 Retaining ring
- 5 Gas detection cell
- 6 Cover plate
- 7 DIN Connector. (type KGV-60, female 6-pole)
- 8 Power supply/signal cable.
 Pre-assembled incl. DIN Connector.
 (type SV-60 male 6-pole)
 Standard length is 6m, other
 lengths available on request.
- 9 Junction box, incl. 2 cable glands Note: optional accessory

1) For DP and ELP sensor type only!



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1.3 System Overview

The key element of the TX-KFP is an electrochemical gas sensor. Nearly all types operate according to the principle of membrane electrolysis. See appendix 1 for an explanation of the membrane electrolysis principle.

The TX-KFP operates on 24-Volt DC, usually supplied by an alarm/control unit. The signal coming from the gas sensor is converted into a 4-20mA signal and transferred through the 2 wire shielded cable to the alarm/control unit. Signal transmission can take place over distances up to 1000 meters.

The industry standard KF40 vacuum type flange connection allows for quick and easy installation.

Fig.1.3.1 gives an overview of some possible configurations.

1.4 Identification of Bionics systems and components

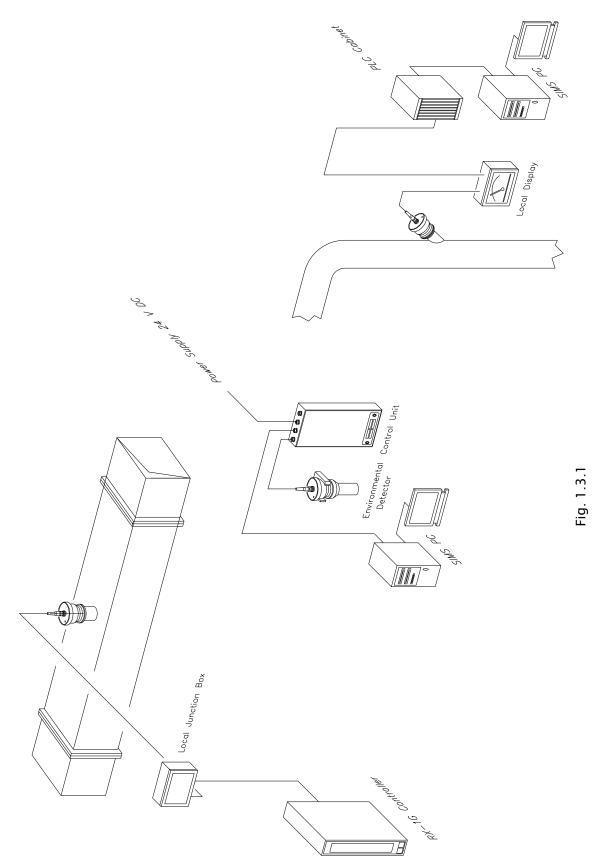
Bionics Instrument uses a Toxic Gas (TG) number to identify a gas or group of gases. This number is a '100' number. For example; Ammonia is TG-2400. For a full list of the TG codes please refer to our documentation.

The Gas Sensor (GS) number has been derived from the TG number. This means the GS number for a specific gas or group of gases will start with the same '100' number. For example; the GS-2460DP is a sensor for the detection of ammonia. The GS number is followed by a code identifying the type of sensor.

For example, a TX-KFP for use with a GS-2460DP gas sensor is identified as: TX-2460KFP

Other identification codes used in this manual:

- PC- Printed Circuit board
- RX- Alarm/Control Unit
- A- Analogue Display
- D- Digital Display
- EL- Electrolyte
- M- Membrane



1.5 Product options

The standard supply of the TX-KFP unit includes a pre-assembled connection cable of 6 meters (2x 0.75 mm² with braided screen, with a SV-60 type DIN connector, see fig. 1.2.1). Alternative lengths are available on request. An optional junctionbox (see fig. 1.2.1) is available on request.

However, for easy installation and to suit your specific installation requirements, a number of optional items are available on request.

- Wiring options:

Cable – 2 wire (2x 0.75 mm² with braided screen) up to 1000 m. (note: standard cable, not pre-assembled with a SV-60 type DIN connector)

- Local Display options:

Local Digital Indicator (scale depending on application: ppb, ppm or vol. %)

- Mounting options:

"Clip-in" wall mount set SH-40 (see fig. 3.2.2)

- Gas sensor protection option:

A sensor protection jacket (stainless-steel SUS-316), see fig. 2.2.3

1.5 Product options (Cont'd)

- Duct mounting set:

To duct mount the TX-KFP the following set of materials is available (see fig. 3.3.2):

Item	Description
1	KF-40 nozzle 90 mm
2	KF-40 clamp
3	Gasket (Centring ring + O-ring)

- Calibration materials:

A complete calibration kit containing all necessary calibration aids can be ordered. Please contact your local sales representative for details ¹).

1.6 Safety

This gas detection system has been designed to provide long-term reliable performance. Nevertheless, we advise you to take the following basic precautions whilst installing operating and maintaining this device.

- Read this "Guide to Installation and Operation" carefully.
- Be sure to file this guide for future reference.
- Installation, maintenance, calibration and testing should be carried out by qualified personnel only.
- Check if the power supply matches the specifications given in this guide and ensure that the system has been connected properly.
- If you have any doubt with regard to the power supply, please contact one of the Bionics Instrument Offices ¹).
- If there are any signs of system damage or malfunctioning, please switch the alarm/control unit to 'Stand-by mode' and contact one of the Bionics Instrument Offices ¹).

1) Please refer to appendix 3.

2. Specifications

2.1 Technical specifications

2.1.1 General Specifications

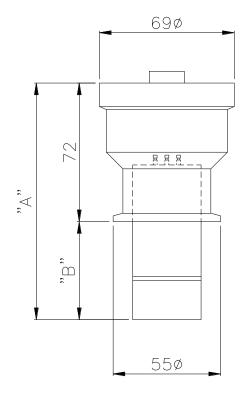
Device type	TX-[]KFP *)	
Power requirements	24 V DC / 50 mA max	
Operating temperature	0 – 40 °C	
Indicator	LED for power on and signal indication	
Test button	Generates an output signal of 20 mA	
Installation method	Wall or duct mounted	
Output signal	4-20 mA, 2-wire closed loop	
Output drive capacity	$0-600 \Omega$	
Dimensions	69 ø x ~ 130 mm lg.	
Weight	Approx. 1.5 kg	
Power consumption	1.25 W	

*) [....] = TG number e.g TX-1550KFP

2. Specifications

2.2 Dimensional drawings

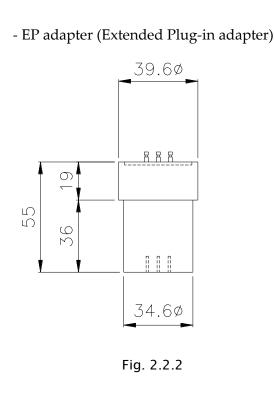
- TX-KFP assembly



Sensor Type Fitted	Dimension "A"	Dimension "B"
GSDP sensor	~123	~51
GSELP sensor	~125	~53
GSEKP sensor *)	~125	~53

*) Incl. EP-adapter (Extended plug-in adapter)

Fig. 2.2.1



- Sensor Protection Jacket

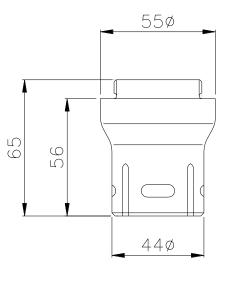


Fig. 2.2.3

3.1 Mounting

General mounting procedures:

Allow for sufficient space around the unit for cable connector insertion/withdrawal. Mount the unit at such a location that the unit is easily accessible for wiring and maintenance activities.



The TX-KFP series is designed for indoor use only.

3.1.1 Gas sensor types for the TX-KFP

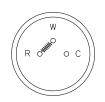
The TX-KFP can be fitted with the following plug-in type gas sensors:

- DP refillable electrochemical sensor
- ELP exchangeable electrochemical sensor
- EKP exchangeable electrochemical sensor with an EP-adapter*)

*) For EP-adapter (Extended Plug-in adapter) see section 2.2, fig. 2.2.2

- BIAS voltage control

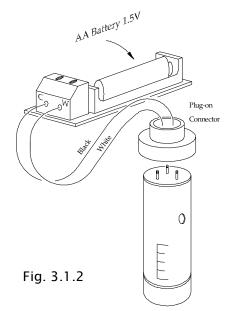
In order to optimise the sensor stabilisation time when a new sensor is being installed, a BIAS voltage control provision might be applied. The type of provision depends on the gas sensor, some have no provision, others a small contact spring or in some cases a battery powered device.



For most of the gas sensors, the working electrode "W" is shortcircuited with the gas sensor reference electrode "R" or counter electrode "C" by means of a spring, see fig. 3.1.1



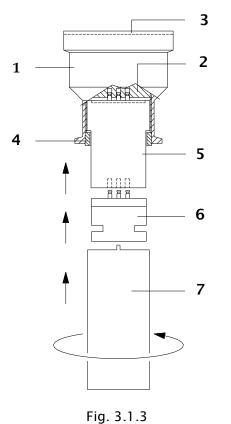
3.1.1 Gas sensor types for the TX-KFP (Cont'd)



For some gas sensors the "BIAS voltage control" is activated through a 1.5 Volts battery device, see fig. 3.1.2.

3.1.2 Mounting of the gas sensor types GS-....EKP

The TX-KFP unit comes pre-assembled with items 1, 2, 3 and 4 (exceptions may apply). To install the GS-....EKP type gas sensor into the TX-KFP body, proceed as follows.



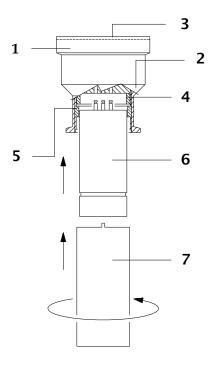
- Remove the "BIAS voltage control" provision from the sensor. (see section 3.1.1.)
- Unscrew and remove the retaining ring (4).
- Remove the silicone locking ring if present as it is not needed for GS-....EKP type sensors. (see item 3 fig. 1.2.1)
- Push the sensor gently upwards into the KF body (1) until it snaps into the sensor socket (2). Note: take care of pin-alignment before applying any force.
- Slide the retaining ring (4) over the sensor and screw tight with the fastening tool (7).
 Note: take care of the alignment notches of the retaining-ring and locking tool.

Note:

To remove the sensor proceed in reverse order

3.1.3 Mounting of the gas sensor types GS-....DP and GS-....ELP

The TX-KFP unit comes pre-assembled with items 1, 2, 3, 4 and 5 (exceptions may apply). To install the GS-...DP- or GS-...ELP type gas sensor into the TX-KFP body follow the following steps.



- Remove the "BIAS voltage control" provision from the sensor. (see section 3.1.1.)
- Unscrew and remove the retaining ring (5).
- Remove the silicone locking ring (4).
- Push the sensor gently upwards into the KF body (1) until it snaps into the sensor socket (2). Note: take care of pin-alignment before applying any force.
- Slide the silicone locking ring (4) over the sensor all the way to the top.
- Slide the retaining ring (4) over the sensor and screw tight with the fastening tool (7).
- Note: take care of the alignment notches of the retaining-ring and locking tool.

Note:

To remove the sensor proceed in reverse order

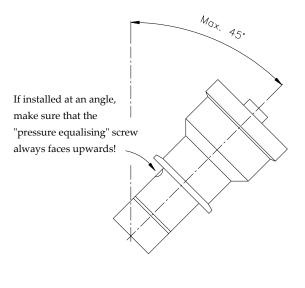
Fig. 3.1.4

3.2 Mounting the gas detection unit

The TX-KFP unit can be installed as an environmental gas detector (wall mounted) or the gas detector may be installed for monitoring applications in exhaust systems (duct mounted).



The TX-KFP unit should preferably be installed vertically. In case the unit needs to be installed under an angle, please make sure that the unit is never placed under an angle greater than 45° relative to a vertical position (see figure 3.2.1). This is to ensure that the main electrode is always in contact with a sufficient amount of electrolyte. If the TX-KFP is placed under an angle the 'pressure stabilization screw ' should always face up wards.





3.2.1 Wall mounting of the gas detection unit

For wall-mount installation the optional wall mount set SH-40 is used.

The set consists of two major parts (pre-assembled):

- 1 Mounting plate, see fig. 3.2.2b
- 2 Support ring, see fig. 3.2.2a

Drill holes at the required distances (for details see fig. 3.2.2b) and fit the mounting plate with M6 bolts or equally sized screws to the wall. Place the unit into the support ring, see fig. 3.2.2c.

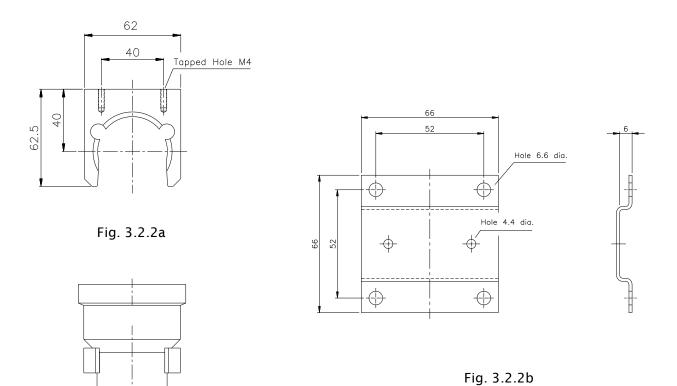
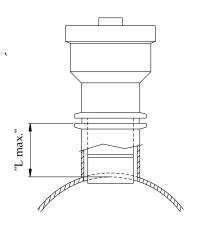


Fig. 3.2.2c

3.2.2 Duct mounting of the TX-KFP in exhaust systems

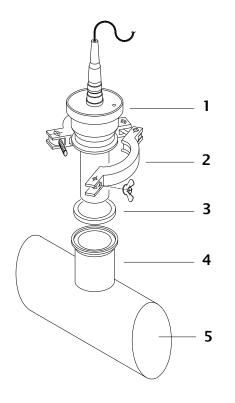
The installation of a TX-KFP in an exhaust system requires a 40 mm diameter stub provided with a KF-40 type flange installed on the pipe- or duct-work in order to match the KF-40 type body of the TX-KFP gas detector.



To ensure that the sensor is sufficiently in contact with the flow of air/gas, the flange should have maximum depth "L max" as illustrated (see fig. 3.3.1)

"L max" = Sensor length -5 mm

Fig. 3.3.1



Duct mounting details:

Place the gasket (3) in the groove of the KF-40 type flange of the stub and then insert the TX-KFP unit. After insertion of the TX-KFP unit into the stub secure the two flange parts with the clamping ring (see fig. 3.3.2).

- 1 TX-KFP
- 2 Clamping ring
- 3 Gasket (Centring ring with O- ring)
- 4 KF-40 stub
- 5 Exhaust duct

Fig. 3.3.2

3.3 Electrical Connections General

- Cabling:

The TX-KFP is supplied with a pre-assembled power/signal cable (6 mtr. long). One end is fitted with a DIN connector, the other end is open.

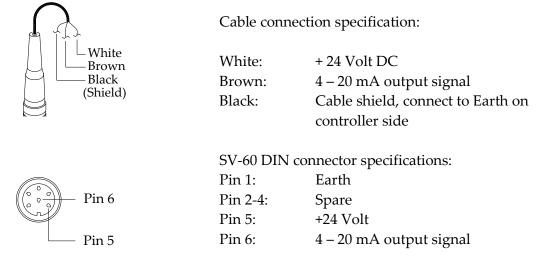
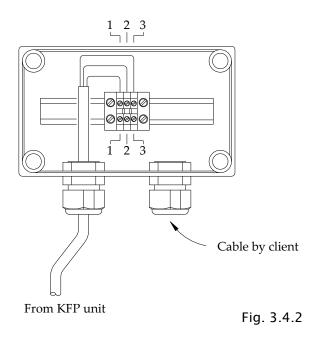


Fig. 3.4.1

- Junction Box:

The TX-KFP product is optionally supplied with a junction box. The pre-assembled (power/signal) cable, as supplied with the detector, must be connected to the junction box terminals as specified below.



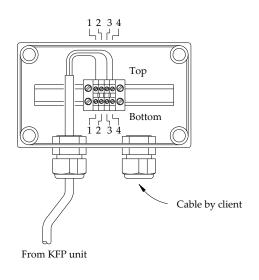
Terminal Specification:

- 1: 24 VDC in/out (White)
- 2: 4-20 mA in/out (Brown)
- 3: Shield (Black), connect to Earth on controller side

3.3.1 Wiring details for local indicator

For local readings of the detected gas level or for calibration purposes an optional digital local indicator may be installed.

In- and out-going cables must be connected to the top and bottom terminals as specified below (see fig. 3.4.4)





Terminal specifications:

Top (TX-KFP cable):

- 1: 24V DC (White)
- 2: in use by indicator
- 3: mA out (Brown)
- 4: shield (Black)

Bottom (Client's cable):

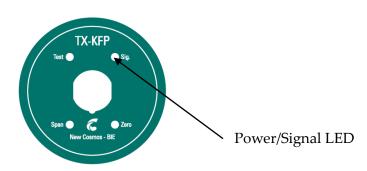
- 1: 24 V DC
- 2: mA out
- 3: in use by indicator
- 4: shield

3.4 Start-up

After the electrical connections have been made, the system can be powered on. When the unit is properly connected, the green signal led on the top of the detector should be on as indicated below. The brightness is relative to the 4-20 mA output signal.

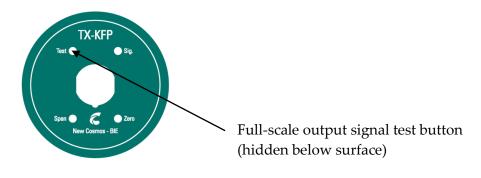
Caution:

To avoid unwanted alarm conditions, ensure that any connected alarm/control units are set to stand-by mode prior to connecting the detector.



3.5 Test function

The detector is equipped with a "Full-Scale" output signal test button which will generate a 20 mA output signal. The test button is accessible by means of a small screwdriver through a hole in the cover-plate as indicated below.



Caution:

To avoid unwanted alarm outputs, ensure that any connected alarm/control units are set to stand-by mode prior to usage of the test button.

4. Configuration

4.1 Configuring the digital display TX-KFP-D

If the settings of the digital indicator needs resetting or changing, please refer to one of the Bionics Instrument Offices ¹), as programming depends on the type of display installed in the local indicator.

1) Please refer to appendix 3.

5.1 Maintenance

Regular preventive maintenance of the detection equipment ensures optimum safety. Upon request, Bionics Instrument can present a maintenance advice tailored to suit your installed gas detection system.

All maintenance, calibration and testing should be carried out by qualified personnel. Tailored training courses for your maintenance personnel are available upon request. *We advise to carry out maintenance/calibration at least every six months (unless particular circumstances request for a shorter period, please ask Bionics Instrument to advise).*

Maintenance activities comprises mainly:

- Replacing the disposable gas sensor types GS-....ELP, GS-....EKP or GS-....EP
- Replacing or topping up the electrolyte, replacing the O-ring and membrane of the DP-type gas sensor

Following these activities the TX-KFP unit requires "zero" and "span" calibration, see section 5.2.2 / 5.2.3.

5.1.1 Maintenance procedure for the GS-[...]DP type sensor

The following steps describe the replacement of electrolyte, membrane and "O" ring.



When an alarm/control unit is attached to the TX-KFP, please ensure that the alarm/control unit is set to "stand-by" mode before performing any maintenance or calibration.

- 1. Remove the gas sensor from the unit (for reference see section 3.1.3)
- Holding the gas sensor upside down, unscrew the membrane holder cap (fig. 5.1.1 / fig.5.1.2). Remove and dispose the O-ring and membrane. Allow the electrolyte to drain out. If the electrolyte does not drain readily, remove the adhesive membrane covering the vent plug's pressure equalising hole and unscrew the vent plug (fig. 5.1.3a & 3b)



In addition to the normal O-ring, several types of gas sensors carry a thin silicon mini seal. This silicon seal should remain with the gas sensor and should under normal circumstances not be replaced.

3. After the electrolyte has been drained out, hold the sensor with the measuring electrode pointing upwards and inspect the electrode. If necessary clean the electrode with a clean soft tissue (fig. 5.1.4).

5.1.1 Maintenance procedure for the GS-[....]DP type sensor (Cont'd)

- 4. To prevent contamination from the old electrolyte, rinse out the gas sensor interior twice with a small amount of fresh electrolyte (fig. 5.1.5)
- 5. Hold the gas sensor with the electrode pointing upwards. Ensure that the new O-ring has the appropriate colour and that, if applicable, the silicon seal is in place. (fig. 5.1.6)
- 6. Place a drop of fresh electrolyte carefully on the measuring electrode (fig. 5.1.7).
- Place a new membrane onto the measuring electrode. Due to the hygroscopic behaviour of the electrolyte, the membrane will easily stay in place (fig. 5.1.8).
 Position the membrane holder and screw on the membrane holder cap, which should be firmly tightened (fig. 5.1.9).
- Holding the sensor with the membrane pointing downwards, pour fresh electrolyte from the dispenser bottle into the electrolyte supply opening until the electrolyte in the sensor reaches the 'MAX' level (fig. 5.1.10).
 If necessary, wipe clean the electrolyte supply opening with dry paper tissue (fig. 5.1.11).
- 9. Remount the vent plug (fig. 5.1.12), cover the vent plug with a new adhesive membrane and gently shake the sensor to dislodge any air bubbles which may have formed around the electrode.



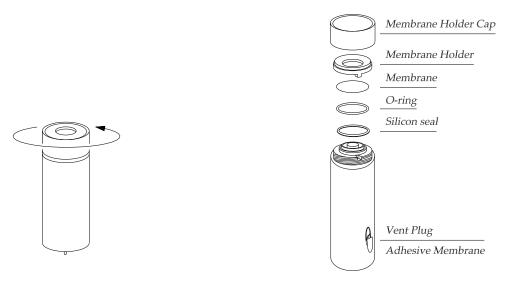
The type of electrolyte and membrane to be used is indicated on the label of the gas sensor. The code EL-[....] indicates the electrolyte type and the code M-[....] indicates the membrane type. Depending on the type of sensor the O-ring's will either be white or black. When replacing the O-ring's please make sure to replace it with an O-ring of the same colour.

5.1.1 Maintenance procedure for the GS-[....]DP type sensor (Cont'd)

Electrolyte is subject to evaporation. The degree of evaporation depends highly on the initial evaporation factor of the electrolyte and the circumstantial conditions, such as humidity and environmental	max.
temperature. The level of the electrolyte in the gas sensor can be read from the scale on the gas sensor body (see fig. 5.1.13). Check this level at regular time intervals and top-up to max. in case the electrolyte level has dropped below one quarter	min. level
of the scale. Topping up must be followed by a "zero" and "span" calibration (see section 5.2.).	Fig. 5.1.13



The electrolyte is a non-toxic chemical substance. However, avoid contact with your eyes, skin or clothing. If such contact should occur, flush the affected area with water immediately. Bionics Instrument can not be held responsible for accidents or injuries resulting from careless handling of the electrolyte.







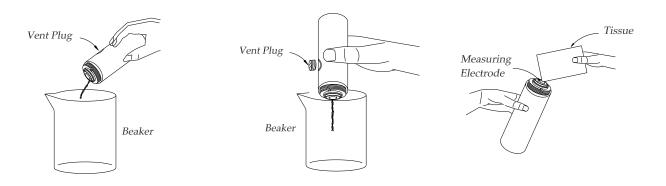


Fig. 5.1.3a



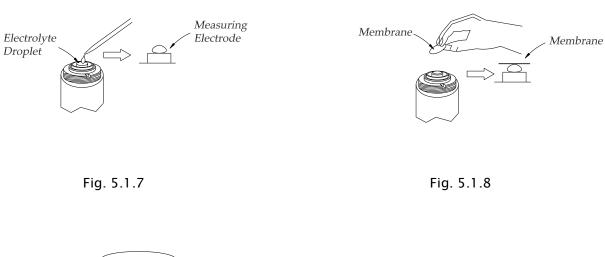
Fig. 5.1.4



Fig. 5.1.5



Fig. 5.1.6



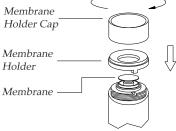
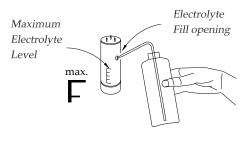
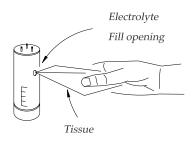


Fig. 5.1.9









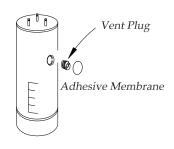


Fig. 5.1.12

5.2 Calibration

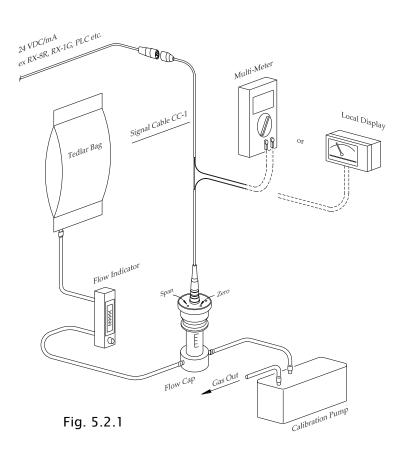
After the maintenance of the electrochemical gas sensor, a full calibration of the system is required.

To ensure an accurate calibration, each sensor needs stabilizing for a certain period of time. Ideally calibration should be carried out with a standard gas or with one of the gases which can be generated by using a Bionics Instrument calibration kit.

It is recommended to use a gas concentration which is equal or nearly equal to the specified full range of the gas sensor.

5.2.1 Setting-up the calibration procedure

- Fill the "Tedlar" bag with calibration gas of the required concentration level (Please refer to the instructions with the calibration kit for preparation of calibration gas).
- Assemble the "Tedlar" bag, flow-indicator, flow cap and calibration pump as shown in fig. 5.2.1 (use PTFE tubing to connect the items).
- Insert the gas sensor into the TX-KFP unit.
- If an alarm/control unit is connected to the system, ensure that this unit is set to "stand-by" mode.
- Disconnect the power/signal cable from the TX-KFP unit.
- Connect the calibration signal cable CC-1 to the unit and the disconnected power/signal cable.
- Connect the test leads either to the multi-meter or to the local indicator.



5.2.2 Calibration procedure using a local indicator

- When the system is still exposed to the environmental air, use the "Zero" potentiometer on the TX-KFP unit to adjust the read-out of the local indicator to zero. (see fig. 5.2.2).
- 2 Place the TX-KFP unit into the flow cap and switch on the calibration pump (see fig. 5.2.1). Use the "Span" potentiometer to set the local indicator reading to the gas concentration level of the applied calibration gas. (see fig. 5.2.2).
- 3 Check if the analog indicator returns to zero after removing the calibration gas.

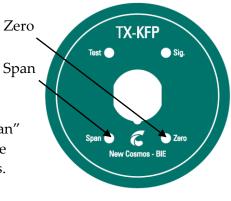


Fig. 5.2.2

4 - If necessary, repeat steps 2 until 4.

5.2.3 Calibration procedure using a multi-meter

- 1 When the system is still exposed to the environmental air, use the "Zero" potentiometer on the TX-KFP unit to adjust the read-out on the multi-meter to 4 mA, (see fig. 5.2.2).
- 2 Place the TX-KFP unit into the flow cap and switch on the calibration pump (see fig. 5.2.1).

Use the "Span" potentiometer to set the multi-meter reading to the gas concentration level of the applied calibration gas.

Use the following formula to calculate the current which should be measured when applying the calibration gas.

$$I=\left(\frac{\text{Conc.}}{\text{Full Scale}} \ge 16\right)+4$$

I= Current on multi-meter in mAConc.= Concentration of the calibration gas mixtureFull scale= Gas concentration indicated as full scale

For Example:

In case you have a "Tedlar" bag with a calibration gas of 9 ppm and the full scale reading of the TX-FP is 15 ppm, the multi-meter should read 13.6 mA.

5.2.3 Calibration procedure using a multi-meter (cont'd)

- 3 Check if the indication of the multi-meter returns to zero concentration (4 mA) after removing the calibration gas.
- 4 If necessary, repeat steps 2 until 4.

5.3 Span response test

If desired, an extra span response test may be carried out between the normal maintenance intervals.

The test can be performed with a standard gas or with one of the gases, which can be generated by using a Bionics Instrument calibration kit (please contact)

Steps to follow:

- Put the connected alarm/control unit in "stand-by" mode.
- Expose the system to calibration gas (see sect. 5.2.2 / 5.2.3)
- Check the signal, depending on the configuration, using either the local indicator or a multimeter.

If the application requires an adjustment of the signal please perform a full calibration as described in previous sections.



Calibration gases can be harmful. Ensure that during calibration these gases are vented to a safe location!

Appendix 1- Principle of Membrane electrolysis

Explanation of the principle of membrane electrolysis

When the gas being monitored passes through the membrane (1), an electrochemical reaction arises at the working electrode (2), which is in contact with the liquid electrolyte (3). An equivalent "redox" reaction then occurs at the counter electrode (4) producing a current 'i' that is in linear proportion to the partial pressure of the detected gas. 'i' is calculated according to the following formula:



Where:

- n = number of electrons per mole of gas
- F = Faraday's constant (approx. 96,500 coulombs)
- a = area of working electrode
- D = diffusion coefficient of the gas in cm/sec.
- C = gas concentration in moles
- d = thickness of the diffusion layer in cm

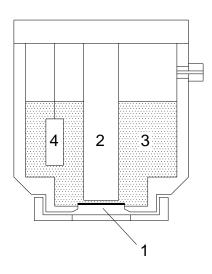


Figure A.1.1

Appendix 2 - Transportation

If the TX-KFP unit has to be transported, please take the following precautions:

Remove the gas sensor from the TX-KFP unit.

Wrap the TX-KFP unit in proper padding.

Re-fit the following items onto the gas sensor:

Blind plug (in the electrolyte supply opening, see fig. 5.1.12)Attach the BIAS voltage provision.

(see fig. 3.1.1 / 3.1.2 for details)

All the above materials were supplied with the original delivery of the sampler unit.

Pack the gas sensor separately in a properly sealed plastic bag.

For additional advice, please contact one of our Bionics Instrument offices ¹).

1) Please refer to appendix 3.

Appendix 3 - Bionics Instrument offices and service centers

For questions of any kind please contact one of the Bionics Instrument offices, preferably the center from which your system has been supplied.

Bionics Instrument Co. Ltd. 6-1254-2 Shimizu, Higashiyamato Tokyo 207 Japan Tel. : +81-425-61-4856 Fax : +81-425-63-9228 E-mail: trade@bionics-japan.co.jp

Bionics Instrument Europe B.V. (t/a New Cosmos – BIE)

Maxwellstraat 7 NL-1704 SG Heerhugowaard The Netherlands Tel. : +31 (0) 72-5765630 Fax : +31 (0) 72-5721818 E-mail: info@newcosmos-europe.com

Bionics Instrument Europe (U.K.) Service Centre

Tel. : +44 (0) 1506-431147

PureAire monitoring systems, inc.

557 Capital Drive Lake Zurich, IL 60008 USA Tel. : +1 847-788-8000 Fax : +1 847-788-8080 E-mail: pureaire@dls.net

For more information, visit our homepage on the World Wide Web: <u>http://www.newcosmos-europe.com/</u>

Appendix 4 - EU Declaration of Conformity





EU18001-1

EU Declaration of Conformity

In accordance with EN ISO/IEC 17050-1:2010

We,

Bionics Instrument Europe B.V. t/a New Cosmos - BIE Maxwellstraat 7 1704 SG Heerhugowaard The Netherlands

Gas Detector

declare under our sole responsibility that the following products:

Product: Series:

TX-KFP

are in accordance with the following directive(s):

Electromagnetic Compatibility Directive (EMC) 2014/30/EU

Restriction of Hazardous Substances (RoHS) 2011/65/EU

The following harmonized standard(s) or other normative documents have been applied:

EMC: EN 50270:2015\C1:2016. Type 2.

RoHS: EN 50581:2012

WQ

Date of issue: 17-05-2018

Place of issue: Heerhugowaard, The Netherlands

Signature:

Mrs. M. Zegers

Position:

General Manager

Printed in the Netherlands